

LASERMATE GROUP, INC.

THE FRIEND OF LASERS

GMS66XARYK8T — A Class 1 660 nm Random-Dot DOE Structured Light Laser Module

Overview

The GMS66XARYK8T is a Class 1, 660 nm structured-light laser module designed as a flexible R&D and evaluation platform for DOE projector development, pattern evaluation, and pre-production testing. It integrates a precision Diffractive Optical Element (DOE) within an exchangeable holder, a plastic aspherical lens, an adjustable focus optical design, a single-mode 660 nm laser diode, and a current-limited Automatic Power Control (APC) designed to support IEC 60825-1 Class 1 operation, with TTL modulation from DC to 10 kHz.

The laser module projects either 10,000 or 30,000 random dots across a wide $80^\circ \times 64.4^\circ$ (H $\times$ V) field of view (FOV), delivering a DOE contrast of ≥ 8 and ≥ 2 , respectively. Its exchangeable DOE holder facilitates the rapid testing of alternative patterns, while the adjustable focus allows for precise optimization at specific working distances. Furthermore, TTL modulation enables higher peak optical output powers while maintaining compliance with Class 1 Accessible Emission Limits (AEL). Backed by stable, APC-controlled optical output, the GMS66XARYK8T is an ideal evaluation tool for machine vision, industrial inspection, and other optical sensing applications.

Features

- Exchangeable DOE holder
- Adjustable focus for optimizing working distance
- TTL modulation from DC to 10 kHz
- Current-limited APC circuit for Class 1 laser safety control
- IEC 60825-1 compliant design

Applications

- Active stereo 3D sensing
- 3D depth sensing
- Machine vision
- Robotics and automation
- Industrial inspection & measurement

Specifications

Parameter	GMS66XAR10K8T	GMS66XAR30K8T
Wavelength at 25 °C	660nm $\pm$ 10nm	
Number of DOE random dots	10,000	30,000
DOE Contrast*	≥ 8	≥ 2
DOE Uniformity*	$\geq 20\%$	$\geq 35\%$
DOE Field of View (FOV)	$80^\circ \times 64.4^\circ$ (H x V)	
Area of FOV	~168 cm x 126 cm at 100 cm distance	
Laser driver circuit design	Current-limited APC circuit with TTL modulation from DC to 10 kHz	
Control input voltage	0 to 5 VDC	
Operating voltage	3.3 to 5 VDC	
Optical output power* measured by a $\varnothing 7$ mm aperture sensor at 10cm	X=L: 0.11mW ~ 0.31mW (0.27mW typ.) at 100% duty cycle X=M: 0.22mW ~ 0.42mW (0.37mW typ.) at 100% duty cycle X=H: 0.30mW ~ 0.50mW (0.44mW typ.) at 100% duty cycle	
Laser classification*	Class 1 calculated peak optical output power AEL: 0.39mW for CW or 100% duty cycle (for X=L) 0.53mW for 30Hz 30% duty cycle (for X=M) 0.63mW for 30Hz 15% duty cycle (for X=H)	
Focus	Adjustable focus (factory-set fixed focus available upon request)	
Operation current @ 25 °C	≤ 300 mA at 100% duty cycle	
Wire connection	Black: GND; Red: VCC; Yellow: TTL	
Housing	Brass housing: connected to VCC / Case Positive	
Operating temperature	-10°C to 40°C	
Storage temperature	-40°C to 85°C	
Dimensions	Housing: $\varnothing 12$ mm x L. 24 ± 1 mm; Driver PCB: L. 20mm x W. 11mm	

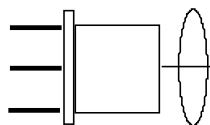
19608 Camino De Rosa, Walnut, CA 91789, USA

e-mail: info@lasermate.com

URL: <http://www.lasermate.com/>

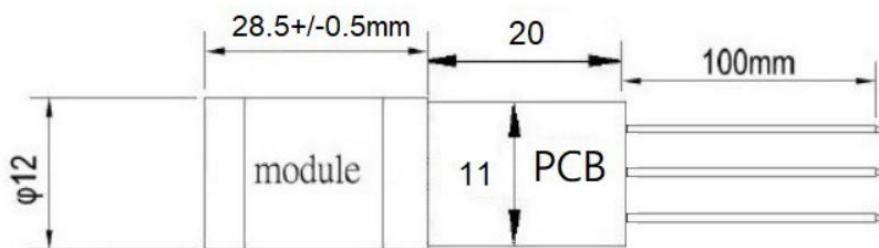
Tel: (909)718-0999

Fax: (909)718-0998



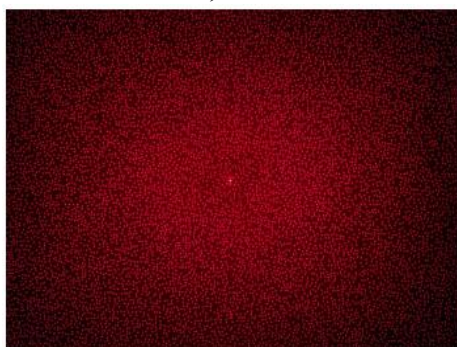
LASERMATE GROUP, INC.
THE FRIEND OF LASERS

Mechanical outline (Unit: mm)

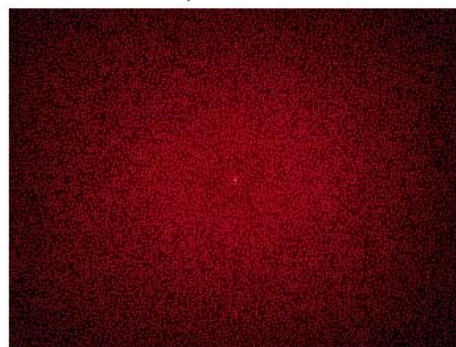


Random dots pattern:

10,000 dots



30,000 dots



Notes:

- * DOE Contrast is defined as the ratio of the 95th percentile of the grayscale value over the median grayscale value of the background.
- * DOE Uniformity is the ratio of the grayscale value of the dots at a given location to the grayscale value of the dots in the center of the pattern, $U = I_{\text{each area}} / I_{\text{max of each area}}$.
- * Optical output power is measured at 10 cm using a $\phi 7$ mm aperture sensor, including the zero-order spot.
- * To maintain Class 1 eye-safety compliance, the X=M and X=H versions must not be operated in continuous-wave (CW) mode. Both the X=M and X=H modules must be modulated via TTL at or below a 30% duty cycle to remain within Class 1 limits.
- * Additional heat sink or cooling device may be needed if the laser module is operated continuously for a long period of time.
- * The GMS- series DOE laser modules are designated solely as OEM components for incorporation into the customer's end products. Therefore, it is the customer's responsibility to comply with the appropriate requirements of FDA 21CFR, section 1040.10 and 1040.11 for complete laser products. For the code of FDA regulations, please refer to [FDA Performance Standards for Light-Emitting Products](http://www.fda.gov/oc/ohrt/21CFR1040.pdf) for detailed information.
- * Specifications are subject to change without notice.