

# Description

The Lasermate VCAx-850P50WA is an 850nm wavelength, 50W output power, pulsed operating mode, multi-channel Vertical Cavity Surface Emitting Laser (VCSEL) diode array. Available with up to 16 channels, the VCSEL is characterized by its single wavelength, good thermal conduction, oxide isolation technology, high reliability, and easy collimation. Designed for 3D sensors, proximity sensor, 3D detection, scanning lidar, laser curtain, and range finder sensor applications.

## Features

- 850nm VCSEL Diode Array
- Output power: 50W (ns pulse)
- Single wavelength
- Good thermal conduction
- Short rise time
- Oxide isolation technology
- High reliability
- Easy to collimate

## **Applications**

- 3D sensors
- Proximity sensor
- 3D detection
- Scanning lidar
- Laser curtain
- Range finder sensor

## **Product Overview**

The following table lists the available part numbers, as well as the package type of each of the part numbers.

Part Number	Description
VCA4A-850P50WA	850nm 50W Pulsed VCSEL Diode Array, 4-Channel
VCA8A-850P50WA	850nm 50W Pulsed VCSEL Diode Array, 8-Channel
VCA16A-850P50WA	850nm 50W Pulsed VCSEL Diode Array, 16-Channel



## **Specifications**

Absolute Maximum Ratings							
Parameters	Symbol	Rating	Unit	Conditions			
Case Operating Temperature	Тор	-40 to 85	°C				
Storage Temperature	Tstg	-40 to 105	°C				
Reflow Soldering Temperature	Tsol	260	°C	10 seconds			
Reverse Voltage	Vr	5	V				
Maximum Continuous Current	Imax	180	А	Duty cycle 0.1% max			
ESD Exposure (Human Body) Model	ESD	2K	V				

Notes:

• Stresses greater than those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or other conditions above those indicated in the operations section for expanded periods of time may affect reliability.

• In its maximum rating diode laser operation could damage its performance or cause potential safety hazard such as equipment failure.

• Electrostatic discharge is the main reason for laser fault of the diode. Take effective precautions against ESD. When dealing with laser diodes, use wrist strap, grounding work surface and strict antistatic technology.

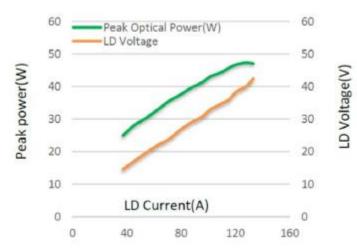
Electro-Optical Characteristics (Top=25°C, Pulse width 6.2ns at 11.68 kHz)							
Parameters	Symbol	Min.	Тур.	Max.	Unit	Conditions	
Optical Output Power	Po	40	50	52	W	I <sub>F</sub> =120A	
Threshold Current	Ith	-	0.1	-	А		
Forward Pulse Current		-	120	-	А		
Emission Area		-	370x371	-	um		
Peak Wavelength	λρ	840	850	860	nm	P <sub>o</sub> =50W	
Pulse Forward Voltage	VF	36	38	40	V	I <sub>F</sub> =120A	
Series Resistance	Rs	0.30	0.32	0.33	Ω	I <sub>F</sub> =120A	
Beam Angle	θ	-	20	-	Deg	I <sub>F</sub> =120A	
Wavelength Temperature Drift	Δλρ/ΔΤ	-	0.07	-	nm/°C	I <sub>F</sub> =120A	
Rise Time	Tr	-	2	-	ns		
Soldering Temperature	Tsol			260	°C	5 seconds	
Duty Cycle		-	-	0.1	%		



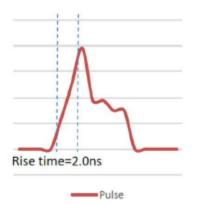
Rev.04

# **Typical Characteristics**

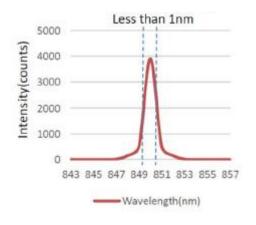
### LIV Graph



#### Pulse width=6.2ns



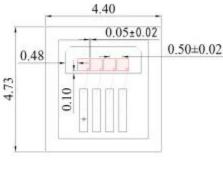
Intensity vs. Wavelength

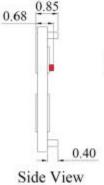


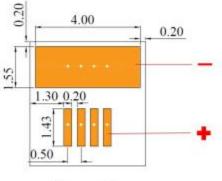


# **Outline Dimensions (unit: mm)**

## VCA4A-850P50WA (Package 1x4 Array, Substrate AIN)



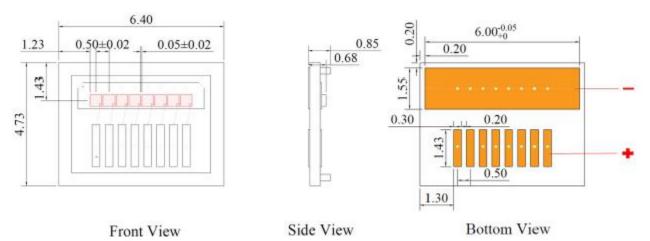




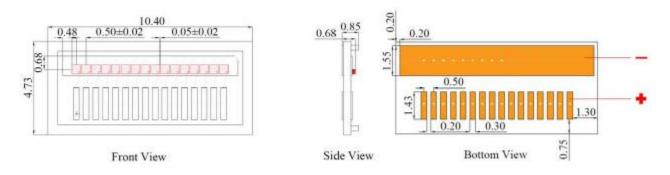
Front View

Bottom View

# VCA8A-850P50WA (Package 1x8 Array, Substrate AIN)



VCA16A-850P50WA (Package 1x16 Array, Substrate AIN)

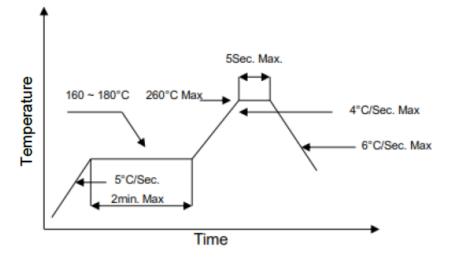


### Lasermate Group, Inc. – The Friend of Lasers

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### **SMT Reflow Soldering Curve**



Note: Reflow soldering can be operated only one time. During the temperature ramp-up, no forces may be exerted on the LD which would deform or damage them. After soldering is completed, please do not process until the product temperature ramps down to room temperature.

### **Additional Notes**

- 1. Please use solder paste to cure the laser diode.
- 2. Please make sure that the heat of VCSEL diode has been completely conducted to metal shell to avoid affecting the optical power output.
- 3. This VCSEL diode can be only used in constant voltage and current.
- 4. Please do not aim the laser at people or animals.
- 5. You may observe the laser spot through an image monitoring equipment.
- 6. Please do not touch VCSEL diode surface by naked hands or squeeze the sealant on VCSEL diode surface. It may cause wrong optical angle and distorted laser spot, and even damage the VCSEL diode.
- 7. Please use ceramic suction nozzle to absorb the VCSEL diode, so as to avoid VCSEL diode sticking to the nozzle.
- 8. Please add a 0.02s blowing action after locating the laser diode to aluminum substrate.
- 9. Specifications are subject to change without notice.